Savory Kimchee-se Pancake

Surprise your taste buds with a bold Korean twist on an American classic. These savory pancakes pack in 24% of the Daily Value for protein (12 grams) and 25% of the Daily Value for calcium with their combination of high-quality U.S. dairy ingredients. Inspired by the popular fermented food trend, this satisfying snack or mini-meal offers a burst of global flavor.



MARKET INSIGHTS

- Research shared at the 2014 Food and Nutrition Conference and Expo showed fermented foods to be healthier, tastier, safer and more digestible. (FoodNavigator-USA, "FNCE 2014 highlights part one," October 2014)
- The NPD Group said U.S. in-home consumption of better-for-you snack foods is up 14% since 2006 and forecast to grow the fastest of the three mega snack categories: better-for-you, sweet and savory. (The NPD Group, "The future of eating: Who's eating what in 2018," June 2014)
- Consumers are looking for options in their pancake consumption, including organic, gluten-free options with added protein-enrichment benefits. (Innova Market Insights, "Pancake Innovation Is Far From Flat," July 2014)

INGREDIENTS

| | Usage Levels (%) |
|--------------------------------------|------------------|
| Water | 37.60 |
| Kimchee, chopped | 23.44 |
| White enriched all-purpose flour | 17.05 |
| Monterey Jack pepper cheese | 14.16 |
| Scallions, chopped | 2.51 |
| Milk protein concentrate 70 | 2.51 |
| Whey permeate (dairy product solids) | 1.88 |
| Sugar | 0.60 |
| Salt | 0.25 |
| Total | 100.00 |

INGREDIENTS: Water, kimchee (Chinese cabbage, long radish, water, salt, sugar, onion, red pepper, garlic, spices, fish sauce), white enriched all-purpose flour, Monterey Jack pepper cheese, scallions, milk protein concentrate, dairy product solids, sugar, salt. Contains: fish, milk, shellfish, wheat

BENEFITS OF USING U.S. DAIRY

Cheese

- Creates added taste appeal while increasing the protein content
- Cheese flavor and functionality can be tailored to specific applications

Milk protein concentrate 70

- High-quality source of protein that contributes valuable minerals such as calcium, magnesium and phosphorus, which may reduce the need for additional fortification
- Helps build body and texture in baked goods

Whey permeate

- Provides salty characteristics so that added salt may be reduced
- Improves surface browning while providing a clean dairy flavor

NUTRITIONAL CONTENT

U.S. Label

| | on Facts ' Pancakes (110g) ntainer | |
|---|--|--|
| Amount Per Serving | | |
| Calories 200 | Calories from Fat 60 | |
| | % Daily Value | |
| Total Fat 7g | 11% | |
| Saturated Fat | 4g 20 % | |
| Trans Fat 0g | | |
| Cholesterol 20m | ng 7 % | |
| Sodium 440mg | 18% | |
| Total Carbohydi | rate 24g 8% | |
| Dietary Fiber 2 | 2g 8 % | |
| Sugars 5g | | |
| Protein 12g | 24% | |
| Vitamin A 10% | Vitamin C 60% | |
| Calcium 25% | Iron 8% | |
| *Percent Daily Values a diet. Your daily values depending on your calc Calo | orie needs: | |
| Saturated Fat Less Cholesterol Less Sodium Less Total Carbohydrate Dietary Fiber Protein Calories per gram: | than 65g 80g than 20g 25g than 300mg 300mg than 2,400mg 2,400mg 25g 30g 50g 375g 65g | |

| Per 100g | |
|---------------------|---------|
| Calories | 190kcal |
| Total Fat | 6g |
| Saturated Fat | 4g |
| Trans Fat | Og |
| Cholesterol | 18mg |
| Total Carbohydrates | 22g |
| Dietary Fiber | 1g |
| Sugars | 5g |
| Protein | 11g |
| Calcium | 225mg |
| Magnesium | 14mg |
| Phosphorus | 112mg |
| Potassium | 120mg |
| Sodium | 400mg |
| Iron | 1mg |
| Vitamin A | 470IU |
| Vitamin C | 32mg |



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PREPARATION

- 1. Place the kimchee in a colander and squeeze out excess liquid prior to measuring.
- 2. Chop the kimchee and coarsely shred cheese.
- 3. Place all ingredients in a bowl and blend, careful not to overmix.
- 4. Pour 1/4 cup of the batter per pancake on a lightly greased nonstick pan over medium heat.
- 5. Cook three to four minutes on each side.
- 6. Serve warm.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands in global product development. The U.S. Dairy Export Council® (USDEC) offers resources on **ThinkUSAdairy.org**, including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product.

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This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specifications needs. Developed at the Wisconsin Center for Dairy Research, University of Wisconsin-Madison. ©2015 U.S. Dairy Export Council.

